# **Technical Data**

- Measuring face Material: Carbide Hardness: 90 HRA or more Langed
- Lapped
   Scale finishing:
  White anodized aluminum

**Technical Data** 

Hardness: 90 HRA or more

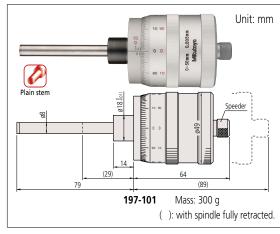
• Measuring face Material: Carbide

 Scale finishing: White anodized aluminum

Lapped

# Micrometer Heads SERIES 197 — Long Stroke Non-rotating Spindle

#### **DIMENSIONS**



- Large thimble micrometer head with non-rotating spindle.
- Floating thimble allows easy zero setting at any spindle position.
- Dual-spindle mechanism for quick feed of 1 mm/rev (standard models: 0.5 mm/rev).

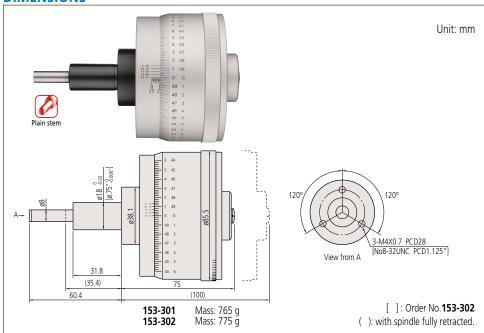
#### **SPECIFICATIONS**

| Metric  | L              |            |                               |           |       |                    |               |                     |
|---------|----------------|------------|-------------------------------|-----------|-------|--------------------|---------------|---------------------|
| Order N | o. Stroke      | Graduation | Accuracy                      | Stem dia. | Stem  | Spindle end        | Spindle pitch | Graduation features |
| 197-10  | <b>1</b> 50 mm | 0.005 mm   | ±5 μm                         | 18 mm     | Plain | Flat (carbide tip) | 1 mm          | Bidirectional       |
| Inch    |                |            |                               |           |       |                    |               |                     |
| Order N | o. Stroke      | Graduation | Graduation Accuracy Stem dia. |           | Stem  | Spindle end        | Spindle pitch | Graduation features |
| 197-20  | 1 2 in         | 0.0002 in  | ±0.0001 in                    | 0.709 in  | Plain | Flat (carbide tip) | 0.05 in       | Bidirectional       |
|         |                |            |                               |           |       |                    |               |                     |

# Micrometer Heads SERIES 153 — High Accuracy and Resolution

- Fine graduation and high resolution model.
- Non-rotating spindle type.

### **DIMENSIONS**



# **SPECIFICATIONS**

| Metric 🗕 |           |        |            |            |           |       |                    |               |                     |
|----------|-----------|--------|------------|------------|-----------|-------|--------------------|---------------|---------------------|
|          | Order No. | Stroke | Graduation | Accuracy*  | Stem dia. | Stem  | Spindle end        | Spindle pitch | Graduation features |
|          | 153-301   | 25 mm  | 0.0005 mm  | ±1/±0.5 μm | 18 mm     | Plain | Flat (carbide tip) | 0.5 mm        | Bidirectional       |

| Inch      | h 🛌    |            |                         |           |       |                    |               |                     |  |
|-----------|--------|------------|-------------------------|-----------|-------|--------------------|---------------|---------------------|--|
| Order No. | Stroke | Graduation | Accuracy*               | Stem dia. | Stem  | Spindle end        | Spindle pitch | Graduation features |  |
| 153-302   | 1 in   | 0.00001 in | ±0.00005 in/±0.00003 in | 0.75 in   | Plain | Flat (carbide tip) | 0.025 in      | Bidirectional       |  |
|           |        |            |                         |           |       |                    |               |                     |  |

<sup>\*</sup> Wide range/narrow range

